

PRE-ASSEMBLED POCKET DOOR FRAME 1500 & 1700 SERIES

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The instructions are based on standard door sizes, 24", 30", 32" ou 36" X 80" height.

The rough opening should be equal to the height of the door (80") + 4 - 1/4" = 84 - 1/4" and 2 X door width + 1 - 1/4". Example: $24" \times 2 = 48" + 1 - 1/4" = 49 - 1/4"$ (see diagram B).

- Remove the trimming mouldings which are temporarily attached at the top to the pre-assembled pocket door head assembly, diagram A.
- 2 Using a chalk line, trace a line from one end of the opening to the other on each side, *diagram B*.
- Insert the header assembly on top of the cage of the pocket door, *diagram A*.
- Insert the complete pocket door into the opening using the chalk lines as your guide.
- Nail the header assembly to the top part of the opening. Shim the header assembly with shingles making sure that it is levelled.

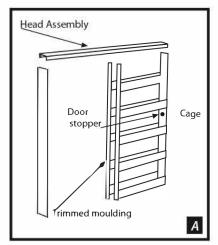
 Note: the door will not remain in place if the track is not levelled.
- Aail the frame cage to the side of the opening and on the floor of the pocket door, again making sure it is levelled.
- Insert the two rollers into the track, making sure that the 2 rollers are opposite to each other on the track, *diagram C*.
- Screw the door stopper at the centre of the board of the cage, *diagram A*.
- Install the hanger plates at the top of the door at 2" from the edge on each side of the door, diagram D.
- Install the door by placing the hanger plates under the ajustable roller screws and by pushing them in the lock tab, *diagram E*.
- Install the door guides at the bottom of the opening of the frame so that the door is in the centre of the opening, *diagram F*.
- Install the trimmed mouldings on the header assembly and on the side of the opening, diagram A.

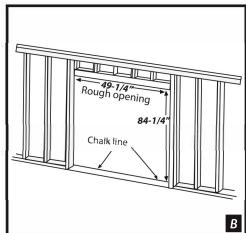
3/16'' = 4.7 mm

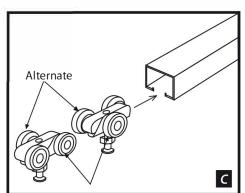
 $30'' = 76.2 \, \text{mm}$

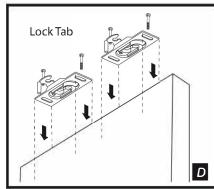
2'' = 5.1 cm

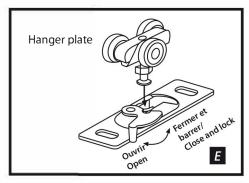
4-1/4" = 10.7 cm

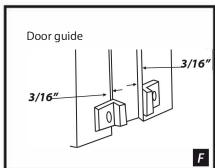












CONVERSION			
24" = 60.9 cm	32" = 81.2 cm	48" = 121.9 cm	84-1/4" = 214 cm
36" = 91.44 cm	49-1/4'' = 125.9	80-1/4'' = 203.8 cm	